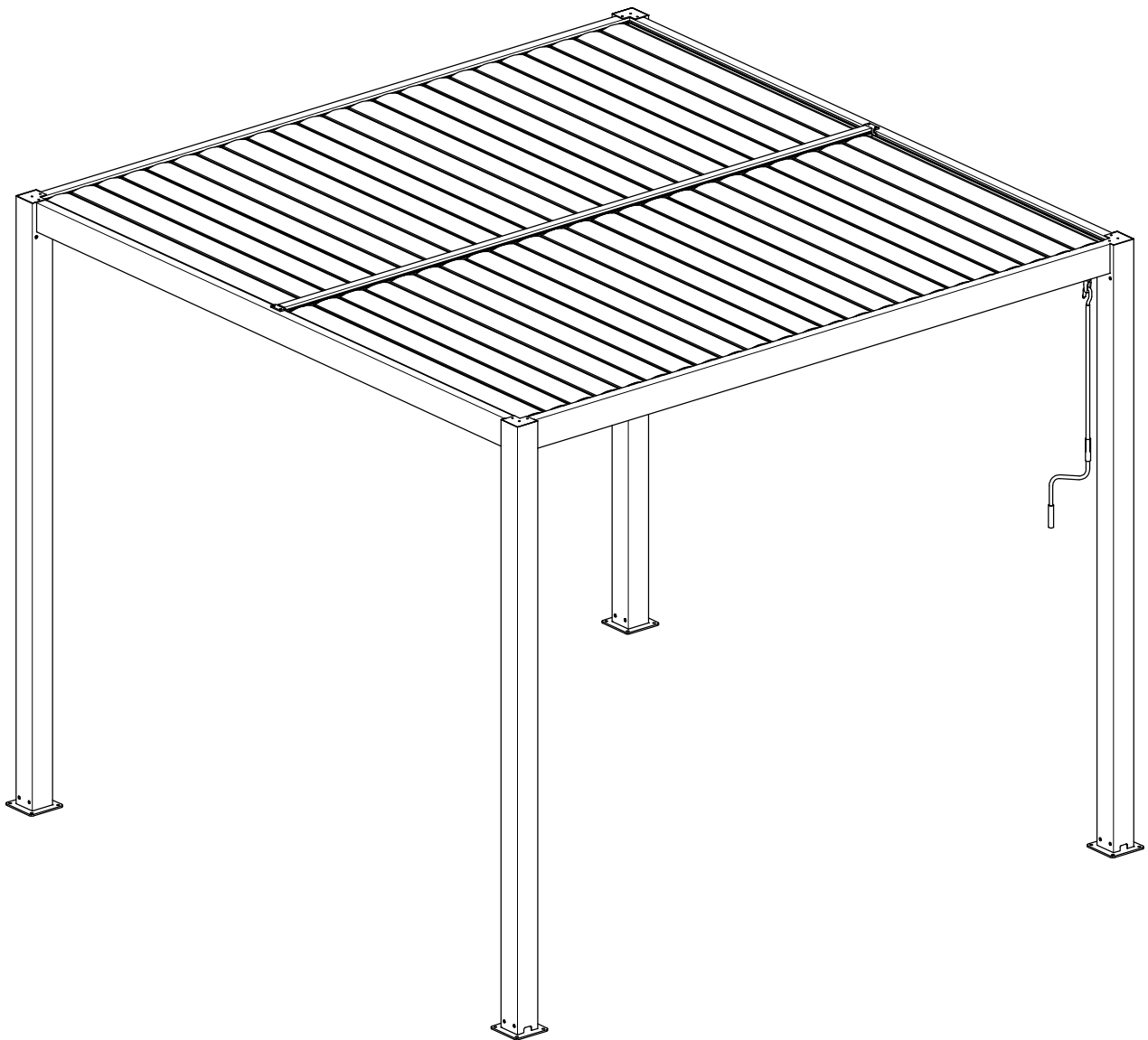
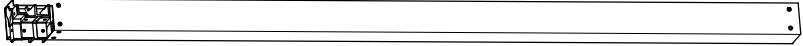
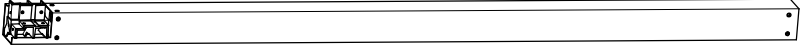





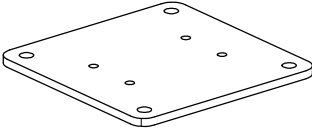
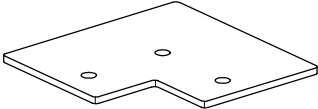
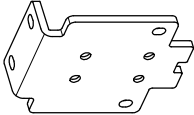
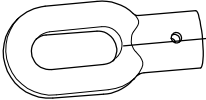
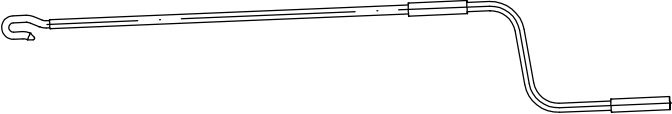


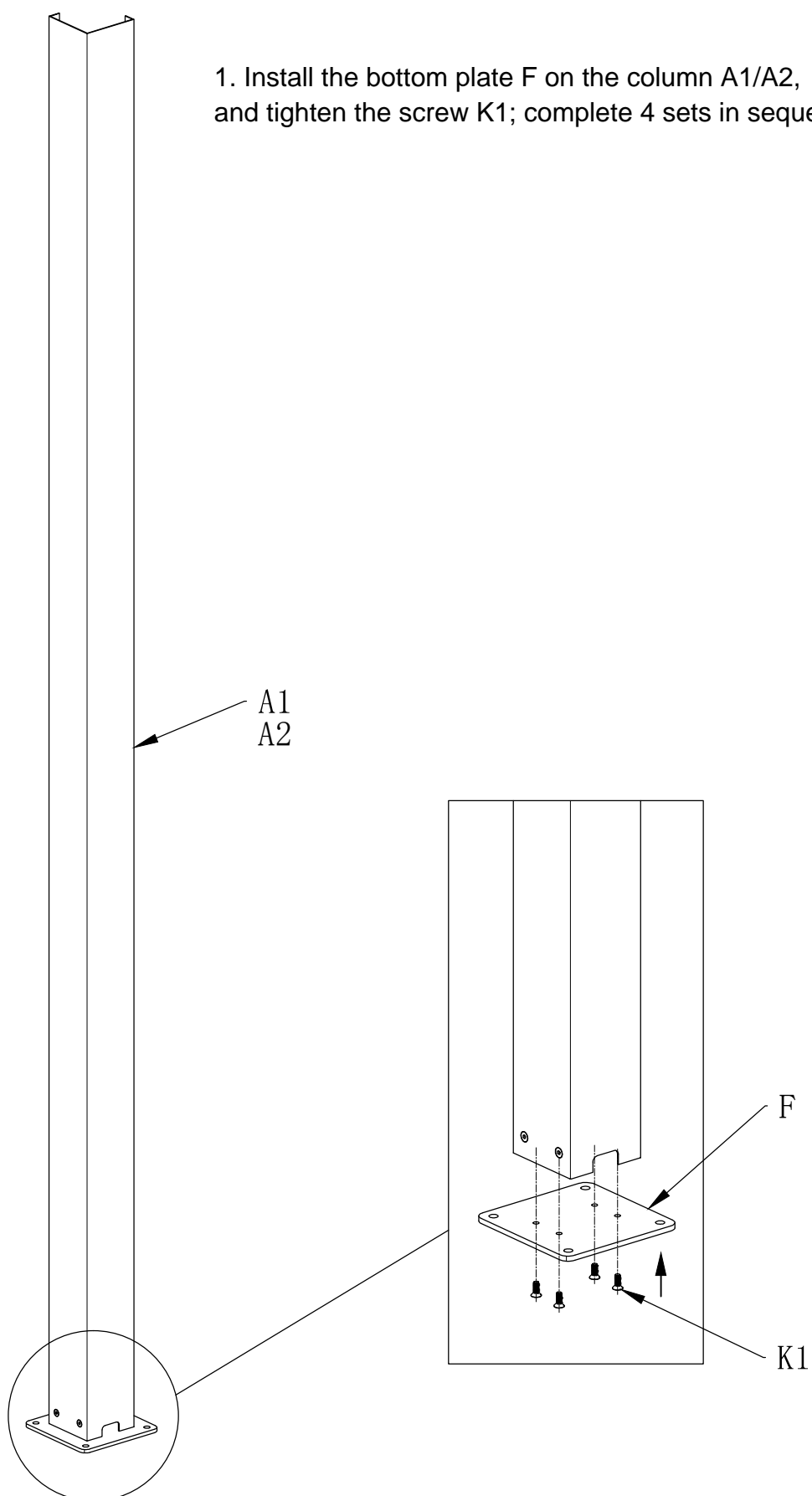
8610 Manual Instruction



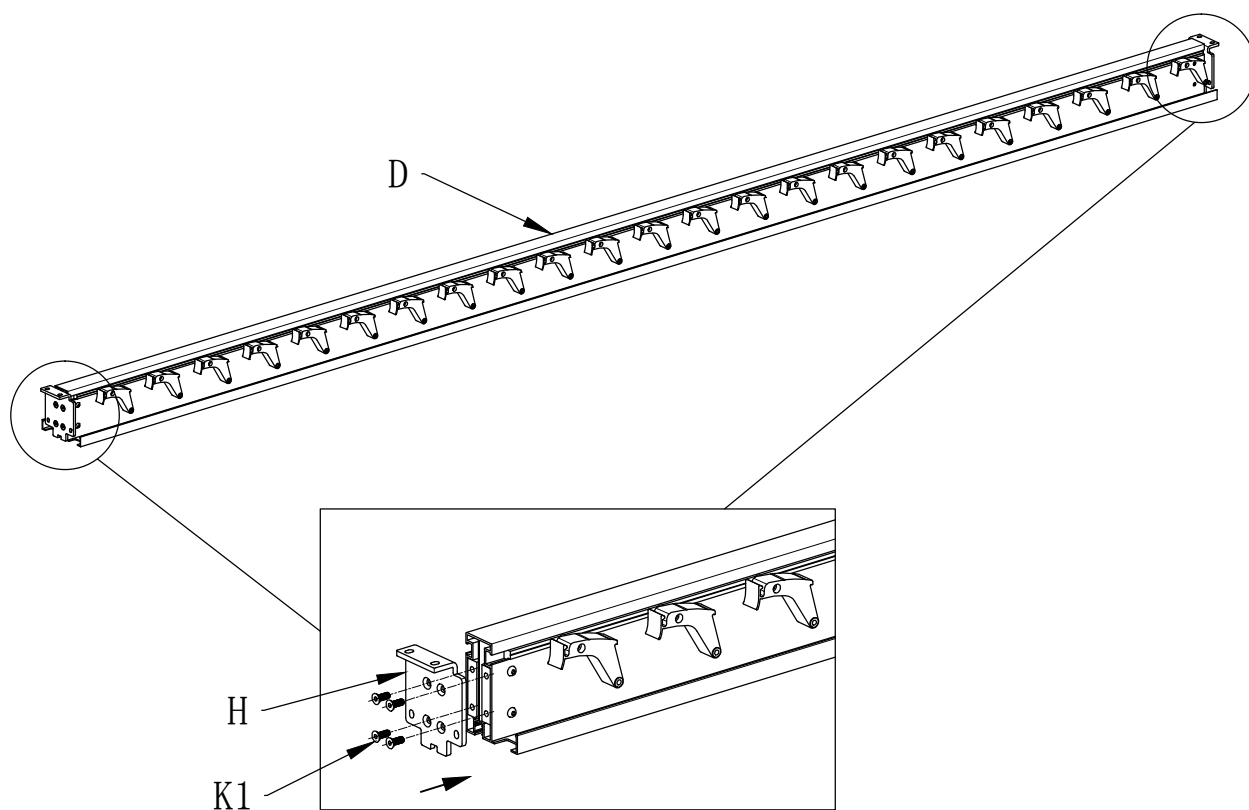
Label No.	Part description	Drawing	Qty
A1	Column I		2
A2	Column II		2
B1	Beam (Left)		1
B2	Beam(Right)		1
C	Front and rear beams		2
D	Middle beam		1
E	Flap		46
F	Column bottom plate		4
G	Column cover plate		4
H	Connectors for middle beams		2
I	Hinge ring		2
J	Hand crank		2

[illegible]

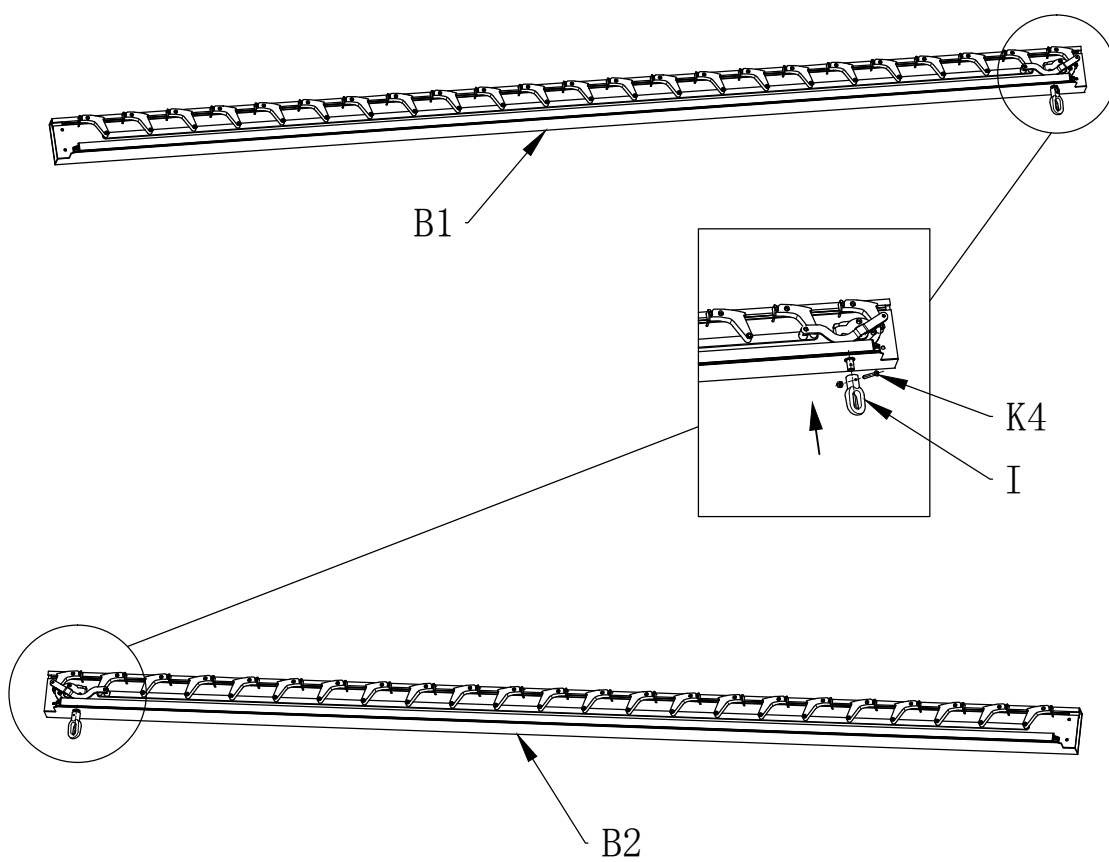
1. Install the bottom plate F on the column A1/A2, and tighten the screw K1; complete 4 sets in sequence.



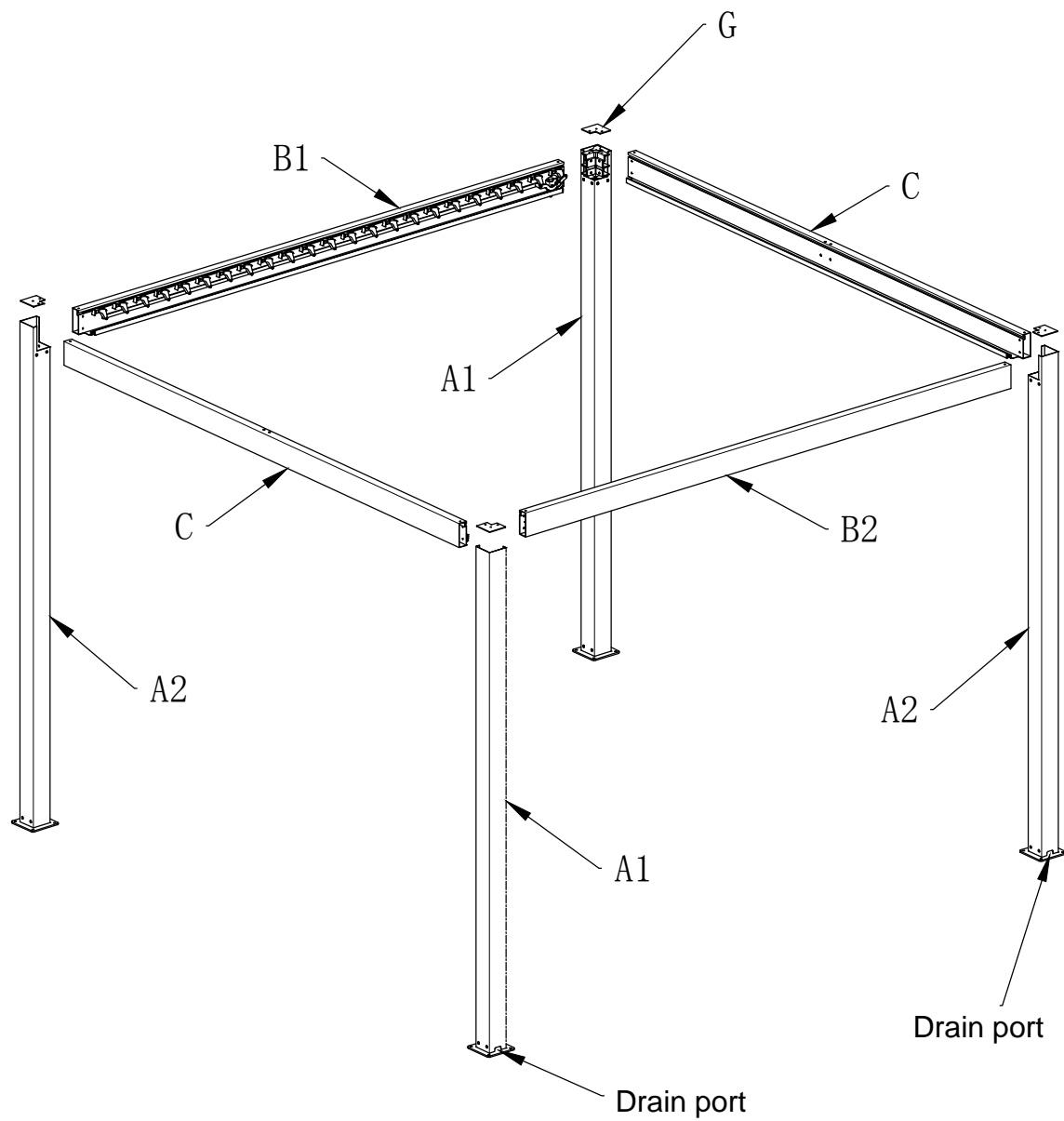
2. Match the connector H6 with one side of middle beam D,
then tighten the screw K1; then complete the other side.



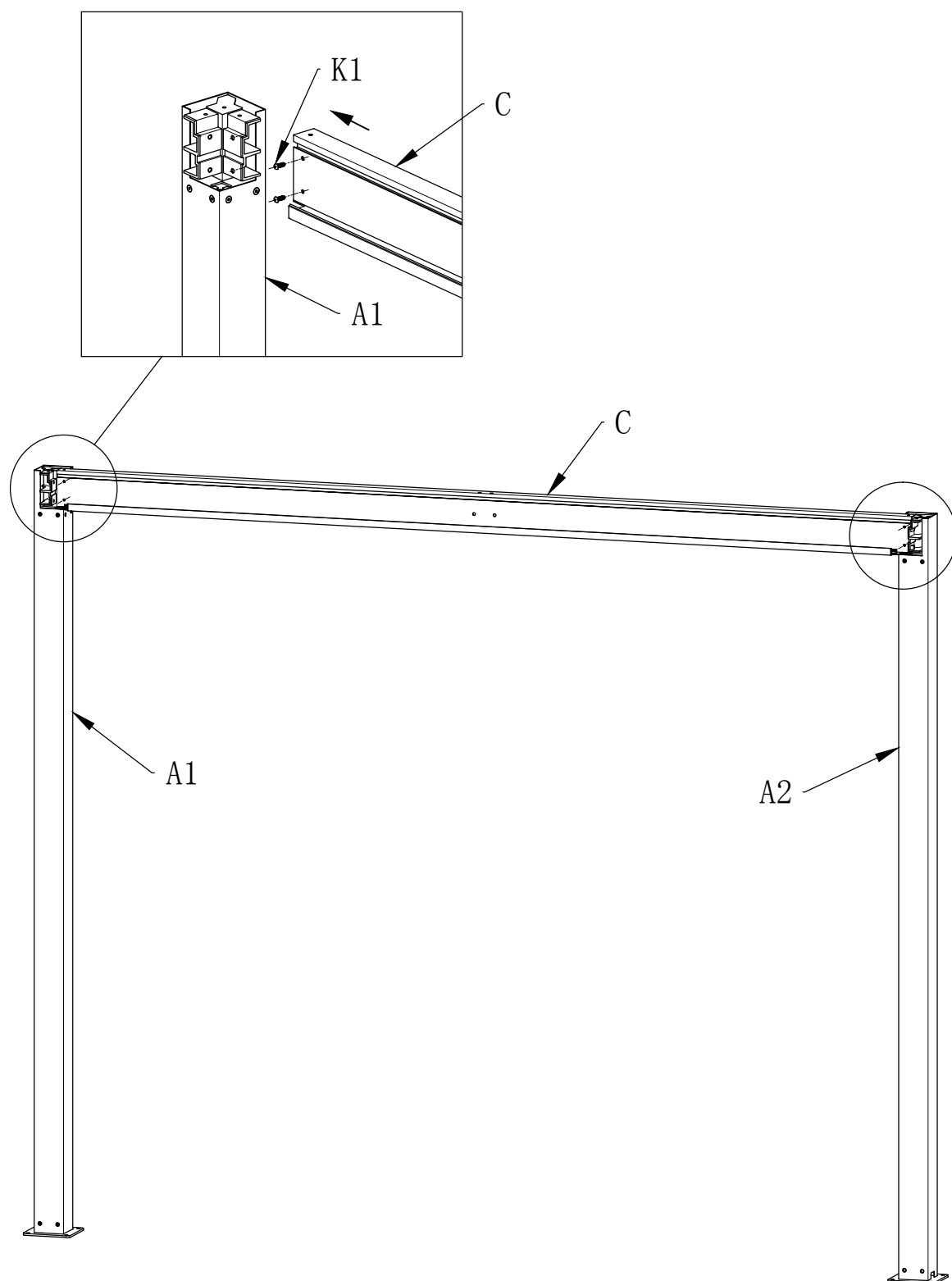
3. Put the hinge ring I into the gearbox drive shaft on the beam B1,
fix the screw + nut K4; then complete the other beam B2;



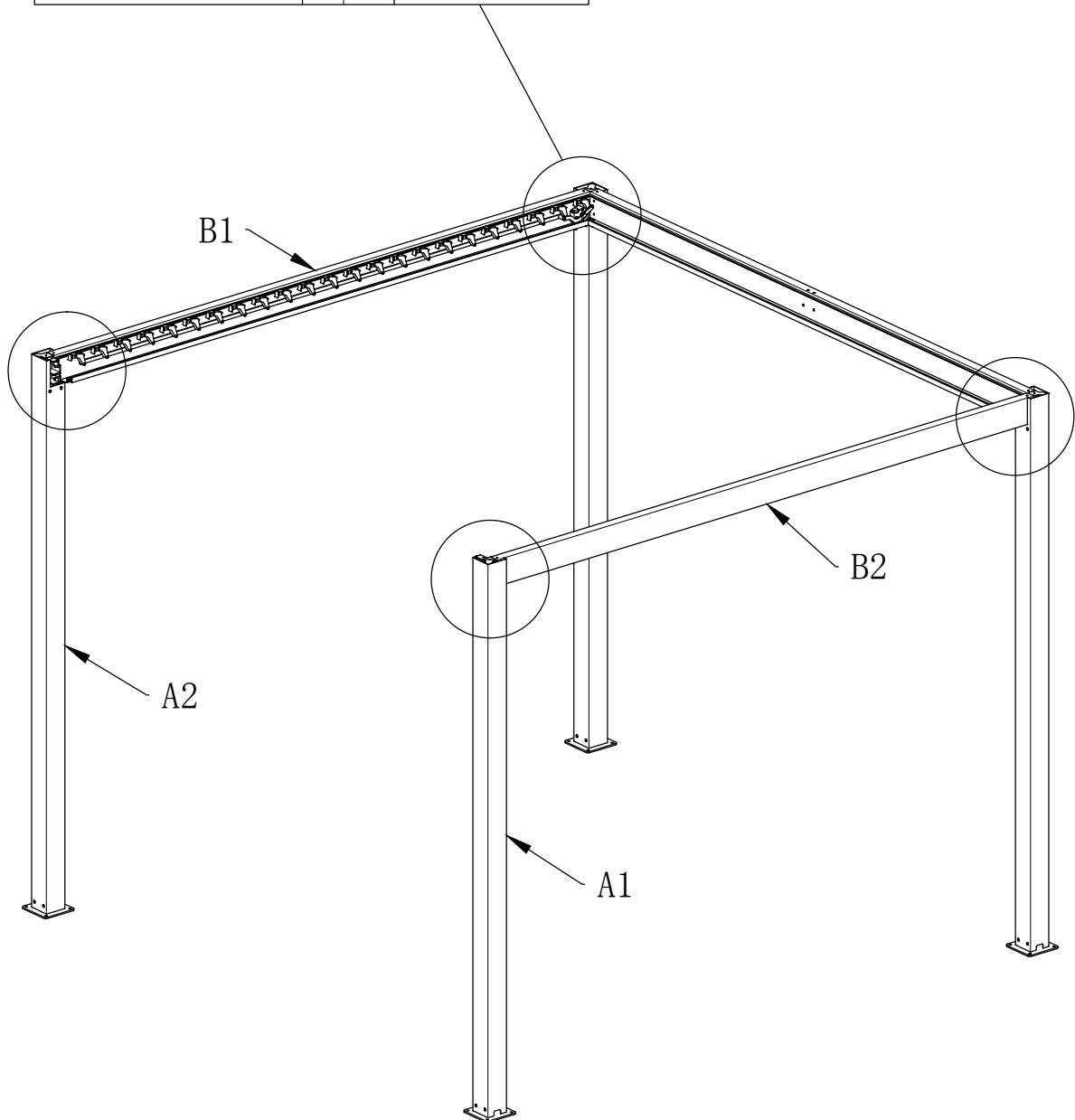
4. Place the column and beam as shown in the figure,
and note that the drain port of the column faces the same side;



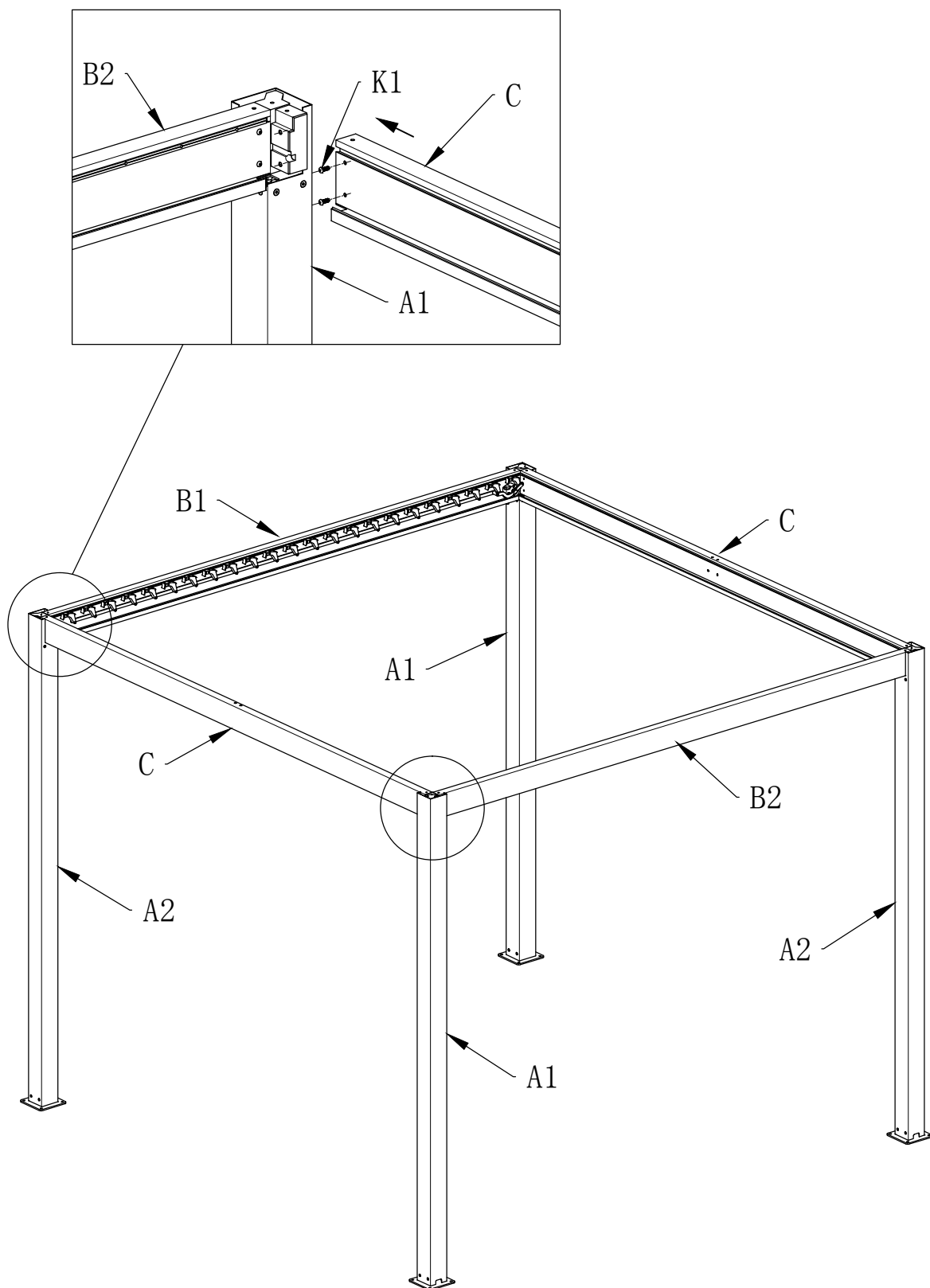
5. The two ends of one front and rear beam C are respectively placed on the corner connectors on the column, and the screws K1 are tightened;



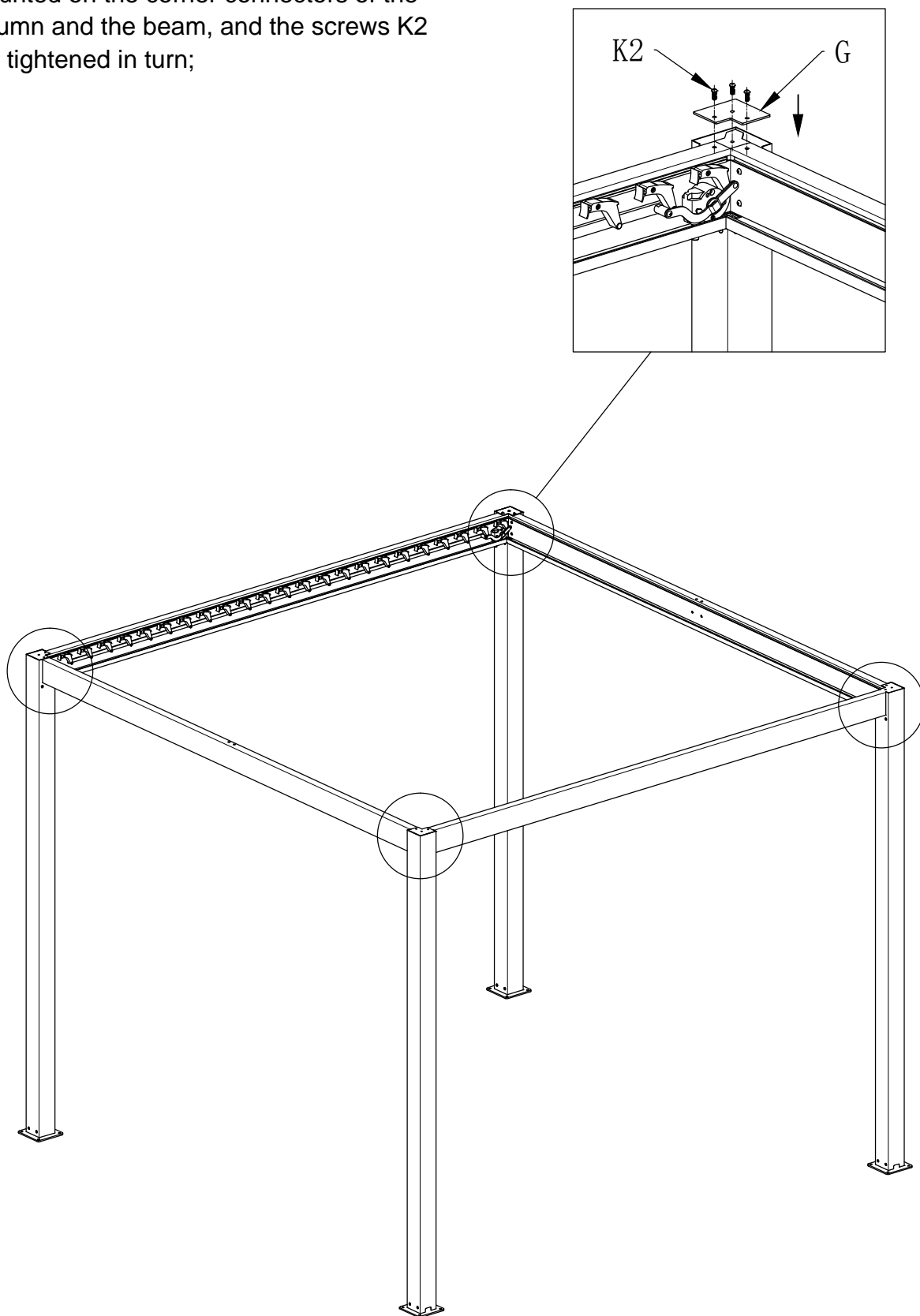
The technical drawing illustrates a window frame assembly. The main view on the left shows a cross-section of the frame with a hinge mechanism. A label 'B1' points to the frame's outer profile, and 'K1' points to the hinge assembly. A detail view on the right shows a close-up of the hinge mechanism, with a label 'A1' pointing to the frame's inner profile.



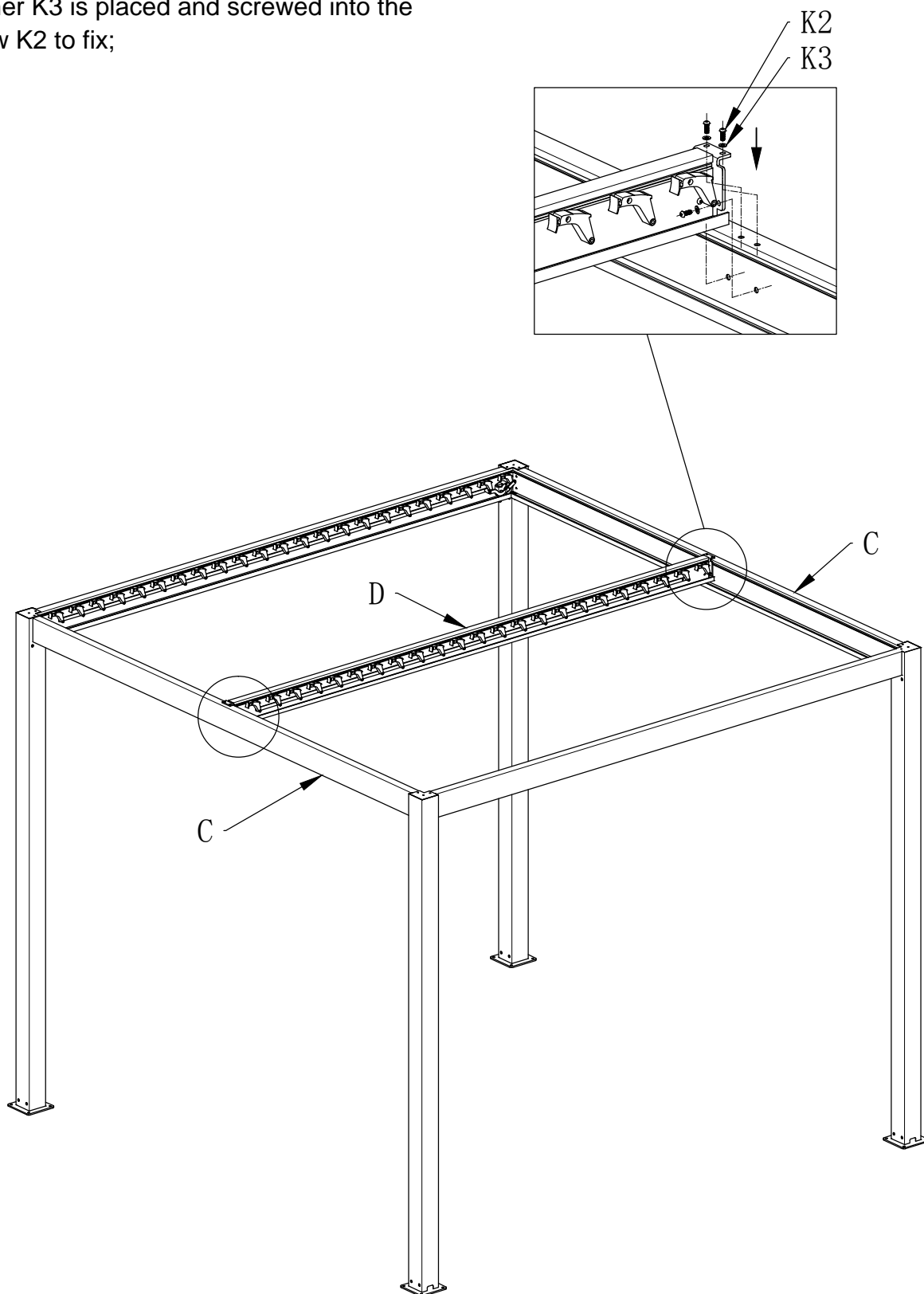
7. Insert ends of the other front and rear beams C into the corner connectors on the column, and tighten the screws K1;



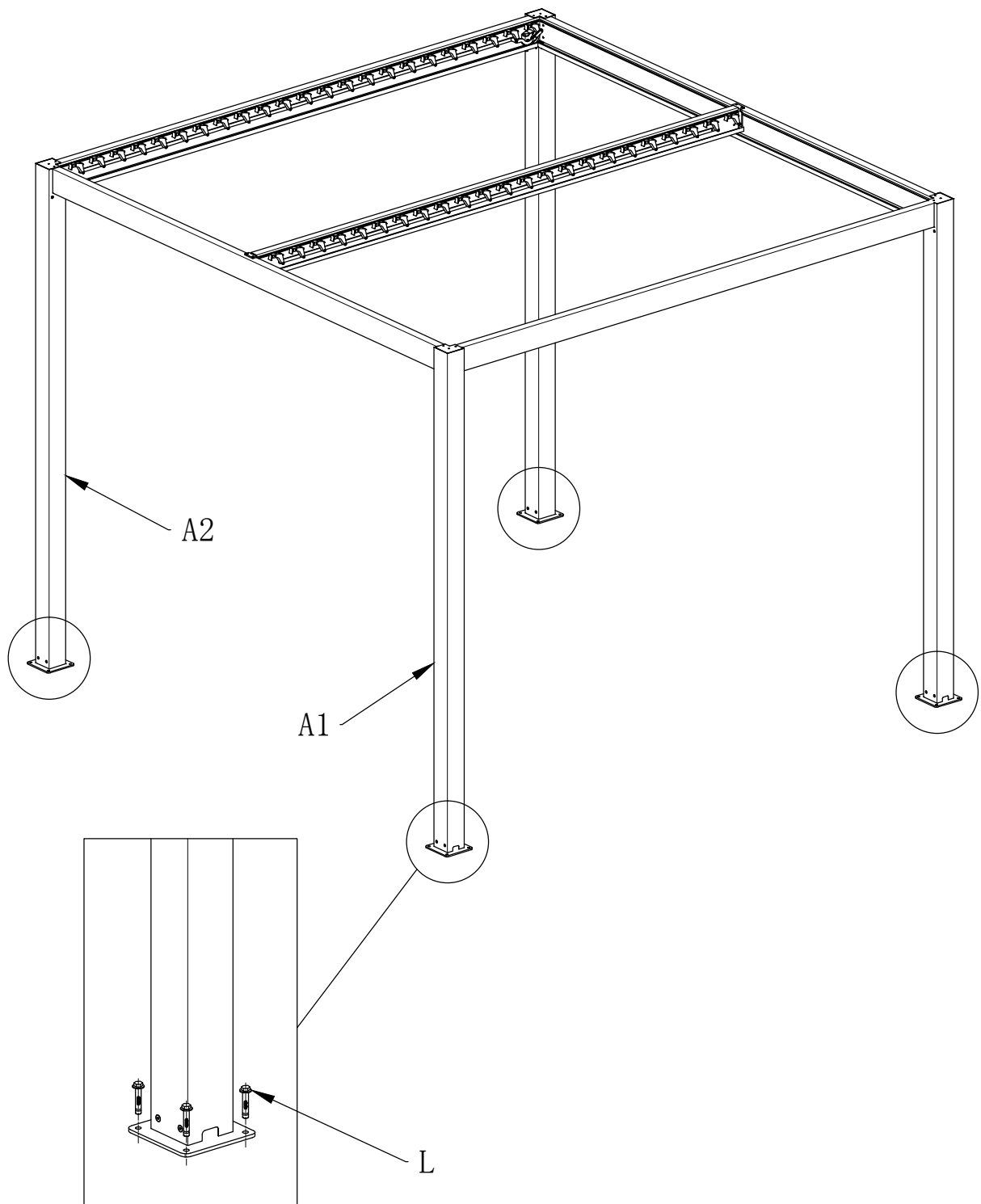
8. The 4 column cover plates G are respectively mounted on the corner connectors of the column and the beam, and the screws K2 are tightened in turn;



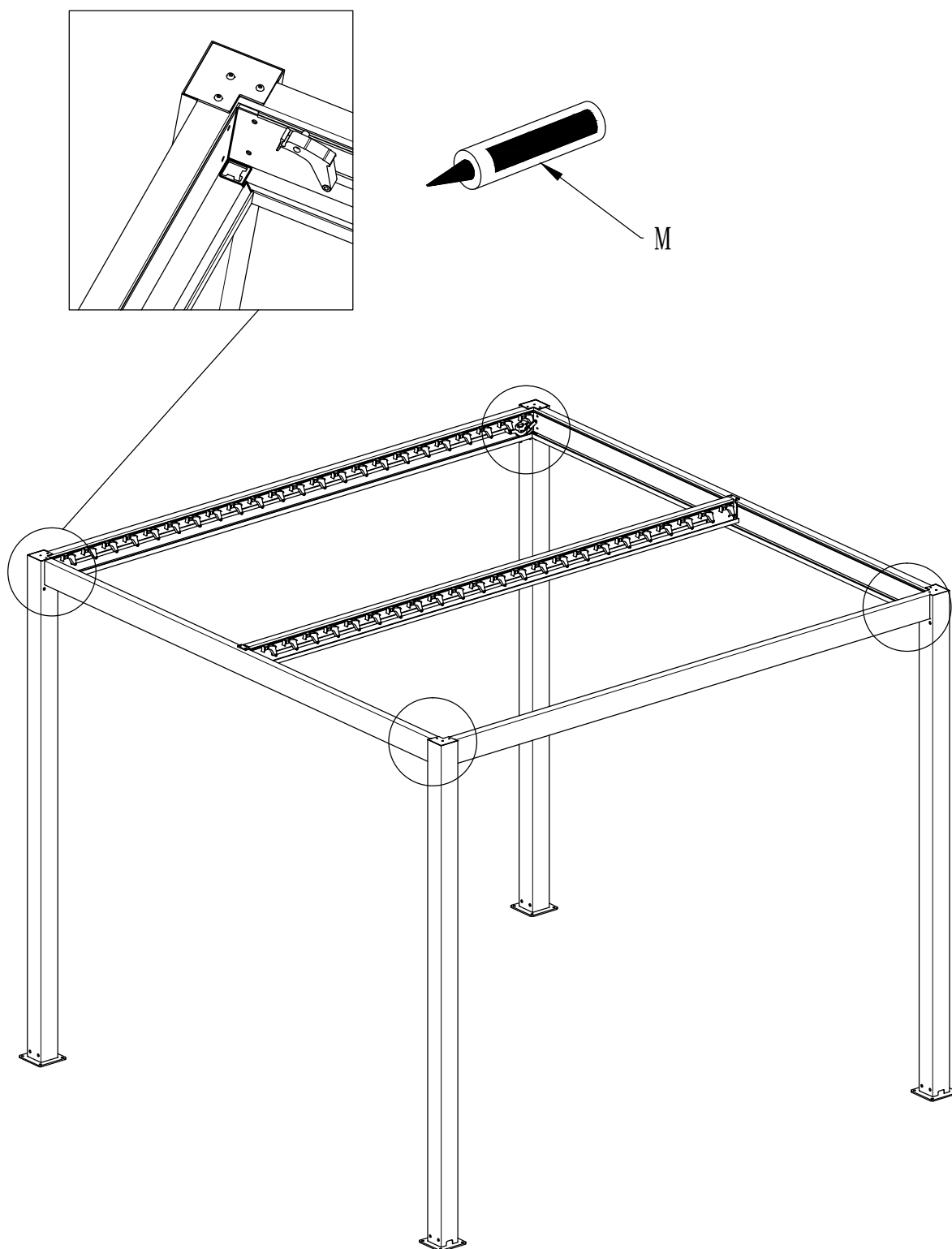
9. The middle beam D is placed on the front and rear beams C, and the two ends are respectively aligned with the hole positions, and the plat washer K3 is placed and screwed into the screw K2 to fix;



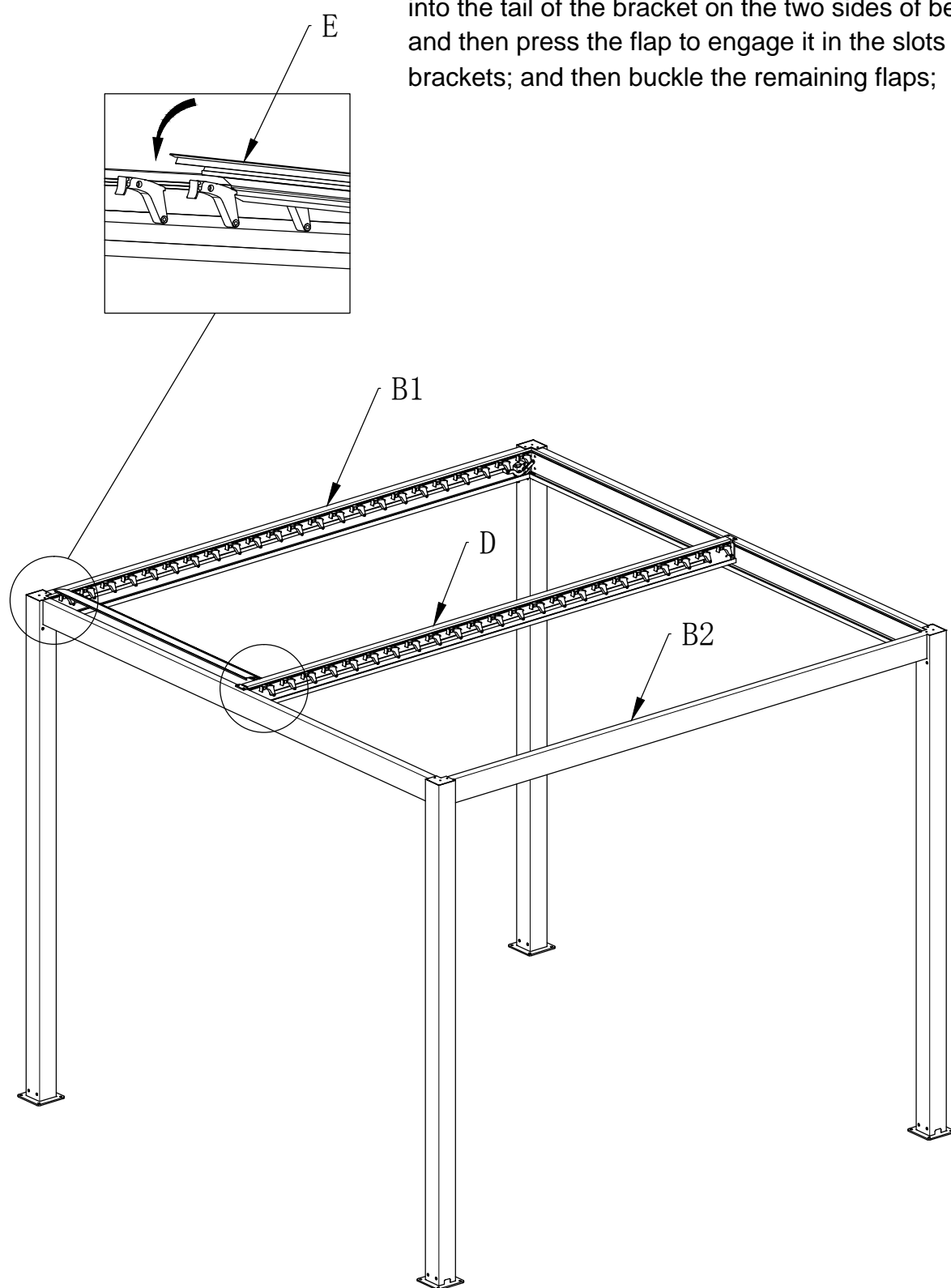
10. Screw the four columns with the expansion bolts L in turn and fix them on the ground;



11. The corners of the column are evenly coated with glass glue M around the drain and the joint of the beam;



12. According to the illustration, first insert the flap E into the tail of the bracket on the two sides of beams, and then press the flap to engage it in the slots of the brackets; and then buckle the remaining flaps;



13. Put the hand crank J on, turn to open/close the flaps; complete the installation.

